



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D5076-043
Job Sheet 166933



Part No: D5076-043

Job Qty: 4 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/20/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea		10/19/17	0.00	0.00	Start Up Stores/Pkg1	FF
110	Packaging	4 pcs		10/19/17	0.00	0.00	Packaging1	FF
120	Small Fab	4 pcs		10/19/17	0.39	6.25	Small Fab	FF
130	QC	4 pcs		10/19/17	0.00	0.00	QC5	18-01-11
140	Powdercoat	4 pcs		10/19/17	0.00	0.22	Powdercoat4	18-01-15
150	QC	4 pcs		10/19/17	0.00	0.00	QC3	FF
160	Small Fab	4 pcs		10/20/17	0.00	6.25	Small Fab	FF
170	QC	4 pcs		10/20/17	0.00	0.00	QC5	38
180	Packaging	4 pcs		10/20/17	0.00	0.00	Packaging3	St 617 9-89
190	QC21-SA	4 Ea		10/20/17	0.00	0.00	QC21	54

M 135418. START: 10:30 O.T. 3:30 PM FINISH 11:00.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4434-9 - 613 F161201	4	5005185 1	0	0
	D5076-1 / 6135023167	4	0	0	0
	D5076-3 / 5005153	4	0	0	0
	MS20426AD3-3 312	56	594	0	0
	MS20470AD4-3 310/64	60	1,043	0	0
160-Small Fab	MS21075L08 298/64	28	91	0	0
	AN525-832R6 328	12	100	0	0
	D4435-041 411	4	1	0	0
	D4440-1 GA 2	4	12	0	0
	D4441-1 422	11	219	0	0

Part Specifications

Specifications could not be found.

Plex 10/20/17 10:59 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S031443

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Fwd Inboard Bracket Assembly

PART NO: D5076 - 043

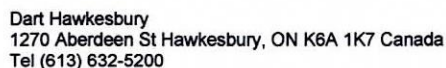
Revision:

Operation: Start up Operation

Change No:

Mfg Date: 01/11/18

Job No: 166933



Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: 3408A59 Revision: Ball Plunger														
100	Receive Pcs	S016690	166853	2 pcs	0	M135353	Packaging1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: AN5-11A Revision: Bolt														
100	Receive Ea	S016677	166853	2 Ea	0		Packaging1		WIP	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: CBL-1240 Revision: Cable														
100	Receive Ft	S011398	166853	2 ft	0	M137684	Packaging1	Bin	Stock	11/20/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: CBL-460 Revision: Loop Sleeve														
100	Receive Ea	S011394	166853	4 Ea	0		Packaging1		Stock	11/20/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D3585-1 Revision: Set Screw														
140	QC21-SA	S016674	166853	2 Ea	0	155189	Packaging1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3943-041 Revision: Ground Handlling Crank Assembly														
220	QC21-SA	S007446	166853	2 Ea	0	s002060	PKG	Bin	Stock	11/7/2017	*			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3943-051 Revision: Handle Assembly														
160	QC21-SA	S010673	166853	2 Ea	0	S010673	Packaging1	Bin	Stock	11/16/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3943-053 Revision: Chain Assembly														
160	QC21-SA	S007235	166853	2 Ea	0	S007235	Packaging1	Bin	Stock	11/7/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D3943-3 Revision: Handle Extension														
180	QC21-SA	F148160	166853	1 Ea	0									

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
179	QC21-SA	S016683	166853	2 Ea	0	S007333	Packaging1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: D4405-1 Revision: Eye And Fork Swivel														
140	QC21-SA	S016821	166853	2 Ea	0	S010340	Packaging1	Bin	Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: HX-15 Revision: 1/4-20 UNCx3/4 S.H.C.S.														
100	Receive Ea	S016684	166853	2 Ea	0	114383	Packaging1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: HX-16 Revision: Nut														
100	Receive Ea	S016688	166853	2 Ea	0	M136849	Packaging1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS21042L5 Revision: Nut														
100	Receive Ea	S016703	166853	2 Ea	0	M127813	Packaging1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: NAS1149F0563P Revision: Washer														
100	Receive Ea	S027976	166853	2 Ea	0	M138170	Packaging1		Stock	1/2/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: S1475 Revision: Spring														
100	Receive Pcs	S016680	166853	2 pcs	0	M135386	Packaging1		Stock	12/4/2017	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Totals:		19		36	0									

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D169-841-015 Revision: AW169 Lower Cutter														
140	QC21-FG	S027483	166900	1 Ea	0	S027483	FG	Bin	Stock	12/29/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L08 Revision: Nut														
100	Receive Ea	S027454	166900	5 Ea	0		ST303		Stock	12/29/2017	Issue Container			
Operation Totals:		1		5	0									
Part Totals:		1		5	0									
Part Number: MS27039-08-24 Revision: Screw (MS27039-0824)														
100	Receive Ea	S027462	166900	5 Ea	0	124326	Start Up Stores/Pkg-1		Stock	12/29/2017	Issue Container			
Operation Totals:		1		5	0									
Part Totals:		1		5	0									
Part Number: NAS1149FN832P Revision: Washer														
100	Receive Ea	S027468	166900	10 Ea	0	PO038585	ST260A		Stock	12/29/2017	Issue Container			
Operation Totals:		1		10	0									
Part Totals:		1		10	0									
Totals:		4		21	0									

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4441-1 Revision: Rubber Seal														
140	QC21-SA	S032446	166933	0 Ea	0	151347	Small Fab		Stock	1/16/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Part Number: D5076-043 Revision: Fwd Inboard Bracket Assembly														
190	QC21-SA	S031443	166933	4 Ea	0	S031443	ST617		Stock	1/11/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: MS20426AD3-3 Revision: Rivet														
100	Receive Ea	S031425	166933	56 Ea	0	M135274	Small Fab		Stock	1/11/2018	Issue Container			
Operation Totals:		1		56	0									
Part Totals:		1		56	0									
Totals:		3		60	0									